1512 S BATAVIA AVENUE GENEVA, IL 60134

630-232-0104

An MALION Technical Center

RIVERBANK.ALIONSCIENCE.COM FOUNDED 1918 BY

WALLACE CLEMENT SABINE

FOR: **Polyfill LLC** Sidney, OH

CONDUCTED: 2018-05-30 ON: 0.5# EVA with calcium carbonate filler

## TEST METHOD

Riverbank Acoustical Laboratories<sup>™</sup> is accredited by the U.S. Department of Commerce, National Institute of Standards and Technology (NIST) under the National Voluntary Laboratory Accreditation Program (NVLAP) as an ISO 17025:2005 Laboratory (NVLAP Lab Code: 100227-0) and for this test procedure. The test reported in this document conformed explicitly with ASTM E90-09 (2016): "Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements." The single number rating of the specimen was calculated according to ASTM E413-16: "Classification for Rating Sound Insulation." A description of the measuring procedure and room qualifications is available upon request. The transmission loss values are for a single direction of measurement. The product designation used in this report was provided to RAL by the sponsor and attributed to the specimen under test.

## DESCRIPTION OF THE SPECIMEN

The test specimen was designated by the manufacturer as 0.5# EVA with calcium carbonate filler. A full external visual inspection performed on the test specimen by Riverbank personnel verified the manufacturer's description.

#### **Test Specimen**

Material:	Ethylene-vinyl acetate with calcium carbonate filler
Dimensions:	1219.2 mm (48 in.) x 2413 mm (95 in.)
Thickness:	1.55 mm (0.061 in.)
Overall Weight:	7.71 kg (17 lbs)
Mass per Unit Area:	Nominal @ 2.44 kg/m <sup>2</sup> (0.5 lb/ft <sup>2</sup> )
-	Measured @ 2.62 kg/m <sup>2</sup> (0.54 lb/ft <sup>2</sup> )



© RIVERBANK ACOUSTICAL LABORATORIES IS ACCREDITED BY NVLAP (LAB CODE 100227-0) FOR ACOUSTICAL TESTING SERVICES IN ACCORDANCE WITH ISO/IEC 17025:2005 AND FOR THIS PROCEDURE. THIS REPORT MUST NOT BE USED BY THE CLIENT TO CLAIM PRODUCT CERTIFICATION, APPROVAL, OR ENDORSEMENT BY RAL, NVLAP, NIST, OR ANY AGENCY OF THE U.S. GOVERNMENT. THIS REPORT SHALL NOT BE MODIFIED WITHOUT THE WRITTEN APPROVAL OF RAL. THE RESULTS REPORTED APPLY ONLY TO THE SPECIFIC SAMPLE SUBMITTED FOR TESTING; RAL ASSUMES NO RESPONSIBILITY FOR THE PERFORMANCE OF ANY OTHER SAMPLE.

Sound Transmission Loss <u>RAL-TL18-346</u>

Page 1 of 8

Test Report

1512 S BATAVIA AVENUE GENEVA, IL 60134

## 630-232-0104

Polyfill LLC

2018-05-30

## An MALION Technical Center

RIVERBANK.ALIONSCIENCE.COM

#### Test Report

FOUNDED 1918 BY WALLACE CLEMENT SABINE

#### RAL-TL18-346

Page 2 of 8

#### **Physical Measures**

Overall Dimensions:	1.22 m (48.00 in.) wide by 2.41 m (95.00 in.) high
Overall Thickness:	1.55 mm (0.06 in.)
Overall Weight:	7.71 kg (17.00 lbs.)
Transmission Area:	$2.93 \text{ m}^2 (31.50 \text{ ft}^2)$
Mass per Unit Area:	$2.62 \text{ kg/m}^2 (0.54 \text{ lbs./ft}^2)$

#### **Test Aperture**

Size: 1.22 m (4.0 ft.) by 2.44 m (8.0 ft.) Filler Wall: None Sealed: Entire periphery (both sides) with dense mastic

#### **Test Environment**

Source Room	
Volume:	178.3 m <sup>3</sup> (6297.6 ft <sup>3</sup> )
Temperature:	23±0°C (73±1°F)
Humidity:	55±2%

#### Receive Room

Volume:	$130.5 \text{ m}^3 (4607.0 \text{ ft}^3)$
Temperature:	23±0°C (73±1°F)
Humidity:	55±1%

#### Requirements

Temperature:	$22^{\circ} \text{ C} + 2^{\circ} \text{ C}$ , not more than $3^{\circ} \text{ C}$ change over all tests.
Humidity:	$\geq$ 30% RH, not more than +/- 3% change over all tests.



INVERBANK ACOUSTICAL LABORATORIES IS ACCREDITED BY NVLAP (LAB CODE 100227-0) FOR ACOUSTICAL TESTING SERVICES IN ACCORDANCE WITH ISO/IEC 17025:2005 AND FOR THIS PROCEDURE. THIS REPORT MUST NOT BE USED BY THE CLIENT TO CLAIM PRODUCT CERTIFICATION, APPROVAL, OR ENDORSEMENT BY RAL, NVLAP, NIST, OR ANY AGENCY OF THE U.S. GOVERNMENT. THIS REPORT SHALL NOT BE MODIFIED WITHOUT THE WRITTEN APPROVAL OF RAL. THE RESULTS REPORTED APPLY ONLY TO THE SPECIFIC SAMPLE SUBMITTED FOR TESTING; RAL ASSUMES NO RESPONSIBILITY FOR THE PERFORMANCE OF ANY OTHER SAMPLE.

1512 S BATAVIA AVENUE GENEVA, IL 60134 630-232-0104

**Polyfill LLC** 

An MALION Technical Center

RIVERBANK.ALIONSCIENCE.COM FOUNDED 1918 BY

Test Report

WALLACE CLEMENT SABINE

RAL-TL18-346 Page 3 of 8



Figure 1 – Specimen mounted in test opening, as viewed from receive room



Figure 2 – Specimen as received, prior to installation



RIVERBANK ACOUSTICAL LABORATORIES IS ACCREDITED BY NVLAP (LAB CODE 100227-0) FOR ACOUSTICAL TESTING SERVICES IN ACCORDANCE WITH ISO/IEC 17025:2005 AND FOR THIS PROCEDURE. THIS REPORT MUST NOT BE USED BY THE CLIENT TO CLAIM PRODUCT CERTIFICATION, APPROVAL, OR ENDORSEMENT BY RAL, NVLAP, NIST, OR ANY AGENCY OF THE U.S. GOVERNMENT. THIS REPORT SHALL NOT BE MODIFIED WITHOUT THE WRITTEN APPROVAL OF RAL. THE RESULTS REPORTED APPLY ONLY TO THE SPECIFIC SAMPLE SUBMITTED FOR TESTING; RAL ASSUMES NO RESPONSIBILITY FOR THE PERFORMANCE OF ANY OTHER SAMPLE.

An MALION Technical Center

1512 S BATAVIA AVENUE GENEVA, IL 60134

630-232-0104

## Polyfill LLC

2018-05-30

## TEST RESULTS

Sound transmission loss values are tabulated at the eighteen standard frequencies. A graphic presentation of the data and additional information appear on the following pages. The precision of the transmission loss test data is within the limits set by the ASTM Standard E90-09 (2016).

<u>FREQ.</u>	<u>T.L.</u>	<u>C.L.</u>	DEF.		<u>FREQ.</u>	<u>T.L.</u>	<u>C.L.</u>	DEF.
				_				
100	13	0.71			800	20	0.16	3
125	11	0.61			1000	21	0.14	3
160	10	0.59			1250	23	0.12	2
200	11	0.45			1600	25	0.12	
250	12	0.44	2		2000	26	0.11	
315	14	0.38	3		2500	28	0.09	
400	15	0.34	5		3150	29	0.09	
500	16	0.19	5		4000	30	0.07	
630	18	0.20	4		5000	33	0.06	

STC=21

## ABBREVIATION INDEX

FREQ. = FREQUENCY, HERTZ, (cps)

- T.L. = TRANSMISSION LOSS, dB
- C.L. = SAMPLING PRECISION DURING TEST IN dB, FOR A 95% CONFIDENCE LIMIT
- DEF. = DEFICIENCIES, dB<STC CONTOUR (SUM OF DEF = 27)
- STC = SOUND TRANSMISSION CLASS

Senior Experimentalist

Approved by

Tested by Dean Victor

Report by Malcolm Kelly

Acoustician

Eric P. Wolfram Laboratory Manager



© RIVERBANK ACOUSTICAL LABORATORIES IS ACCREDITED BY NVLAP (LAB CODE 100227-0) FOR ACOUSTICAL TESTING SERVICES IN ACCORDANCE WITH ISO/IEC 17025:2005 AND FOR THIS PROCEDURE. THIS REPORT MUST NOT BE USED BY THE CLIENT TO CLAIM PRODUCT CERTIFICATION, APPROVAL, OR ENDORSEMENT BY RAL, NVLAP, NIST, OR ANY AGENCY OF THE U.S. GOVERNMENT. THIS REPORT SHALL NOT BE MODIFIED WITHOUT THE WRITTEN APPROVAL OF RAL. THE RESULTS REPORTED APPLY ONLY TO THE SPECIFIC SAMPLE SUBMITTED FOR TESTING; RAL ASSUMES NO RESPONSIBILITY FOR THE PERFORMANCE OF ANY OTHER SAMPLE.

**RIVERBANK.ALIONSCIENCE.COM** 

## Test Report

FOUNDED 1918 BY WALLACE CLEMENT SABINE

RAL-TL18-346

Page 4 of 8

**1512 S BATAVIA AVENUE GENEVA, IL 60134** 

# 630-232-0104

**Polyfill LLC** 2018-05-30

## An MALION Technical Center

Test Report

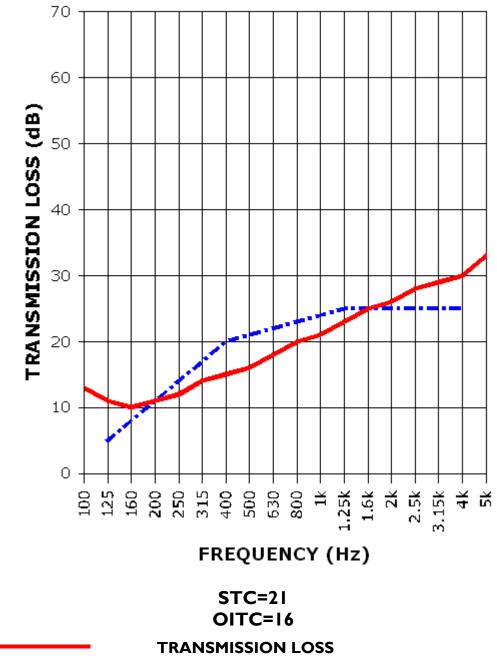
**RIVERBANK.ALIONSCIENCE.COM** FOUNDED 1918 BY WALLACE CLEMENT SABINE

**RAL-TL18-346** 

Page 5 of 8

# SOUND TRANSMISSION REPORT

0.5# EVA with calcium carbonate filler



SOUND TRANSMISSION LOSS CONTOUR



® RIVERBANK ACOUSTICAL LABORATORIES IS ACCREDITED BY NVLAP (LAB CODE 100227-0) FOR ACOUSTICAL TESTING SERVICES IN ACCORDANCE WITH ISO/IEC 17025:2005 AND FOR THIS PROCEDURE. THIS REPORT MUST NOT BE USED BY THE CLIENT TO CLAIM PRODUCT CERTIFICATION, APPROVAL, OR ENDORSEMENT BY RAL, NVLAP, NIST, OR ANY AGENCY OF THE U.S. GOVERNMENT. THIS REPORT SHALL NOT BE MODIFIED WITHOUT THE WRITTEN APPROVAL OF RAL. THE RESULTS REPORTED APPLY ONLY TO THE SPECIFIC SAMPLE SUBMITTED FOR TESTING; RAL ASSUMES NO RESPONSIBILITY FOR THE PERFORMANCE OF ANY OTHER SAMPLE.

1512 S BATAVIA AVENUE GENEVA, IL 60134

630-232-0104

# Polyfill LLC

2018-05-30

An MALION Technical Center

Test Report

RIVERBANK.ALIONSCIENCE.COM FOUNDED 1918 BY

WALLACE CLEMENT SABINE

RAL-TL18-346

Page 6 of 8

## APPENDIX A: Extended Frequency Range Data

Specimen: 0.5# EVA with calcium carbonate filler (See Full Report)

The following non-accredited data were obtained in accordance with ASTM E90-09 (2016), but extend beyond the defined frequency range of 100Hz to 5,000Hz. These unofficial results are representative of the RAL test environment only and intended for research & comparison purposes. Sampling precision observed during this procedure is reported below.

1/3 Octave Band Center Frequency (Hz)	Sound Transmission Loss (dB)	Sampling Precision (95% ±)
31.5	7	1.13
40	10	0.86
50	9	0.99
63	3	0.82
80	6	1.01
100	13	0.71
125	11	0.61
160	10	0.59
200	11	0.45
250	12	0.44
315	14	0.38
400	15	0.34
500	16	0.19
630	18	0.20
800	20	0.16
1000	21	0.14
1250	23	0.12
1600	25	0.12
2000	26	0.11
2500	28	0.09
3150	29	0.09
4000	30	0.07
5000	33	0.06
6300	34	0.05
8000	35	0.10
10000	36	0.14
12500	38	0.17



INVERBANK ACOUSTICAL LABORATORIES IS ACCREDITED BY NVLAP (LAB CODE 100227-0) FOR ACOUSTICAL TESTING SERVICES IN ACCORDANCE WITH ISO/IEC 17025:2005 AND FOR THIS PROCEDURE. THIS REPORT MUST NOT BE USED BY THE CLIENT TO CLAIM PRODUCT CERTIFICATION, APPROVAL, OR ENDORSEMENT BY RAL, NVLAP, NIST, OR ANY AGENCY OF THE U.S. GOVERNMENT. THIS REPORT SHALL NOT BE MODIFIED WITHOUT THE WRITTEN APPROVAL OF RAL. THE RESULTS REPORTED APPLY ONLY TO THE SPECIFIC SAMPLE SUBMITTED FOR TESTING; RAL ASSUMES NO RESPONSIBILITY FOR THE PERFORMANCE OF ANY OTHER SAMPLE.

1512 S BATAVIA AVENUE GENEVA, IL 60134 630-232-0104

Polyfill LLC

2018-05-30

An MALION Technical Center

RIVERBANK.ALIONSCIENCE.COM FOUNDED 1918 BY

Test Report

WALLACE CLEMENT SABINE

RAL-TL18-346

Page 7 of 8

## APPENDIX B: Determination of Outdoor Indoor Transmission Class (OITC)

Specimen: 0.5# EVA with calcium carbonate filler (See Full Report)

The determination of the Outdoor Indoor Transmission Class (OITC) as reported below was made with explicit conformity to the procedures described in the ASTM E1332-16 test standard. Test Method ASTM E90-09 (2016) was used to obtain the sound transmission loss data. This rating is based on an average transportation noise source spectrum and an A-weighted sound level reduction, either of which may be inappropriate for some applications.

One-third Octave Band	Reference Sound Spectrum,	Test Specimen
Center Frequency, Hz	dB	Transmission Loss, dB
80	103	6
100	102	13
125	101	11
160	98	10
200	97	11
250	95	12
315	94	14
400	93	15
500	93	16
630	91	18
800	90	20
1000	89	21
1250	89	23
1600	88	25
2000	88	26
2500	87	28
3150	85	29
4000	84	30
	OITC 16	

*OITC* = *16* 



INVERBANK ACOUSTICAL LABORATORIES IS ACCREDITED BY NVLAP (LAB CODE 100227-0) FOR ACOUSTICAL TESTING SERVICES IN ACCORDANCE WITH ISO/IEC 17025:2005 AND FOR THIS PROCEDURE. THIS REPORT MUST NOT BE USED BY THE CLIENT TO CLAIM PRODUCT CERTIFICATION, APPROVAL, OR ENDORSEMENT BY RAL, NVLAP, NIST, OR ANY AGENCY OF THE U.S. GOVERNMENT. THIS REPORT SHALL NOT BE MODIFIED WITHOUT THE WRITTEN APPROVAL OF RAL. THE RESULTS REPORTED APPLY ONLY TO THE SPECIFIC SAMPLE SUBMITTED FOR TESTING; RAL ASSUMES NO RESPONSIBILITY FOR THE PERFORMANCE OF ANY OTHER SAMPLE.

1512 S BATAVIA AVENUE GENEVA, IL 60134 630-232-0104 An MALION Technical Center

RIVERBANK.ALIONSCIENCE.COM FOUNDED 1918 BY

## Test Report

WALLACE CLEMENT SABINE

## RAL-TL18-346

Page 8 of 8

# **Polyfill LLC** 2018-05-30

## **APPENDIX C: Instruments of Traceability**

Specimen: 0.5# EVA with calcium carbonate filler (See Full Report)

<b>Description</b>	Model	Serial <u>Number</u>	Date of <u>Certification</u>	Calibration <u>Due</u>
Bruel & Kjaer Pulse Analyzer - System4	Туре 3560-С	2639093	2017-08-02	2018-08-02
Bruel & Kjaer Mic And Preamp D	Type 4943-B-001	2311440	2017-09-22	2018-09-22
Bruel & Kjaer Pistonphone EXTECH_62 EXTECH_63	Type 4228 SD700 SD700	2781248 A.083662 A.083663	2017-08-02 2017-11-20 2017-11-20	2018-08-02 2018-11-20 2018-11-20

END



© RIVERBANK ACOUSTICAL LABORATORIES IS ACCREDITED BY NVLAP (LAB CODE 100227-0) FOR ACOUSTICAL TESTING SERVICES IN ACCORDANCE WITH ISO/IEC 17025:2005 AND FOR THIS PROCEDURE. THIS REPORT MUST NOT BE USED BY THE CLIENT TO CLAIM PRODUCT CERTIFICATION, APPROVAL, OR ENDORSEMENT BY RAL, NVLAP, NIST, OR ANY AGENCY OF THE U.S. GOVERNMENT. THIS REPORT SHALL NOT BE MODIFIED WITHOUT THE WRITTEN APPROVAL OF RAL. THE RESULTS REPORTED APPLY ONLY TO THE SPECIFIC SAMPLE SUBMITTED FOR TESTING; RAL ASSUMES NO RESPONSIBILITY FOR THE PERFORMANCE OF ANY OTHER SAMPLE.